

## NATUR LED OIL Semi Gloss 1385-0040

### DESCRIPTION

#### Product description

NATUR LED OIL Semi Gloss 1385-0040 is an LED-curing OIL for rolling, which can be processed on industrial rolling mills as well as on construction sites. It is an environmentally friendly, practically solvent-free LED OIL. NATUR LED OIL 1385-0040 can be used to create natural furniture and parquet surfaces with a pronounced oil character. Particularly noteworthy are the pleasant feel and the ability to enhance the original beauty of the wood.



- Interior finishing

#### Certificates, standards & Product properties



DIN EN 71-3 (Toy safety - migration of certain elements)  
DIN 68861-1B (Durability of furniture surfaces)  
PAK- Values (PAK Testing according to AfPS GS 2014:01)  
Complies with the Decopaint / VOC Directive

#### GISCODE

-

#### Colors

colorless

#### Product group

Oil

#### Technical data

Viscosity: ~30 sec. in DIN 6 cup / 20 °C

## PROCESSING



Smooth hard rubber roller and then spreader pad / brush

**Application quantity**

5-25 g/m<sup>2</sup>

**Construction site / On site**

Apply the oil by hand on the construction site, spread evenly with a roller and work in with a PAD / brush

**Dilution**

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## DRYING



Curing: 1 x LED spotlight (395) min. 14 W/cm<sup>2</sup> V=7 - 10 m/min

## SUBSTRATE

**Substrate type**

Softwood, hardwood, veneer

**Preparation**

Dry wood, free from grease, silicones and oils.  
Free from sanding dust and other soiling.

**Basic grinding**

Sand with 120 - 180 grit and dust off

## APPLICATION EXAMPLE

**System**

Base oil:  
Roll 1x 20-25 g/m<sup>2</sup> and spread with pad/brush  
Curing 1x LED spotlight(395) min. 14W/cm<sup>2</sup> V=7-10m

Smoothing with 320 grit

Top oil:  
1x 5-7 g/m<sup>2</sup> roll and spread with pad/brush  
Curing 1x LED spotlight(395) min. 14W/cm<sup>2</sup> V=7-10m

## ORDER INFORMATION

<b>Container sizes</b>	20 l 4 x 2,5 l
<b>Minimum purchase</b>	-
<b>Gloss level</b>	1380-0040 -> Ultra matt      1385-0040 -> Semi Gloss 1389-0040 -> Gloss
<b>Shelf life / storage</b>	Can be stored for approx. 6 months in the sealed original container. Store frost-free and at room temperature (max. 30 °C).

<b>Additional products</b>	Name NATUR REAKTIV VERDÜNNER	Article number 9100-0022
<b>Cleaning of tools</b>	REINIGUNGSVERDÜNNUNG For rolling	9800-0010

## FURTHER NOTES

<b>Notes</b>	As with all reactive oils, a particularly clean working method is recommended.  Stir well before use.  The product must be protected from light during storage and processing!  Always carry out a test coating!  The containers must always be tightly closed after use.
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**Technical safety  
Specifications**

Further information on safety during transportation, storage and handling well as disposal can be found in the corresponding safety data sheet.